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Safety data sheet - DECAPINOX PASTA KG. 2 UN2922 CLASSE ADR 8

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Code:	UT1000052 / UT1000059 / UT1000060
Product name	DECAPINOX PASTA
Chemical name and synonym	Pickling gel for stainless steel 300 series

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use	Metal surface treatment
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1.3. Details of the supplier of the safety data sheet

Name	Trafimet Group Spa	
Full address	Via Del Lavoro 8	
District and Country	36020 Castegnero	(VI)
	Italy	
	Tel. +39 0444739900	
	Fax +39 0444739999	

e-mail address of the competent person responsible for the Safety Data Sheet	info@trafimetgroup.com
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1.4. Emergency telephone number

For urgent inquiries refer to	Trafimet Group Spa Tel +39 0444739900 Mon-Fri From 9.00 to 17.00
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SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Acute toxicity, category 2	H310	Fatal in contact with skin.
Acute toxicity, category 3	H301	Toxic if swallowed.
Acute toxicity, category 3	H331	Toxic if inhaled.
Skin corrosion, category 1	H314	Causes severe skin burns and eye damage.
Serious eye damage, category 1	H318	Causes serious eye damage.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Danger

SECTION 2. Hazards identification ... / >>

Hazard statements:

- H310** Fatal in contact with skin.
H301+H331 Toxic if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.

Precautionary statements:

- P102** Keep out of reach of children.
P260 Do not breathe dust / fume / gas / mist / vapours / spray.
P262 Do not get in eyes, on skin, or on clothing.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents / container to in compliance to local regulations.

Contains: Hydrofluoric acid
NITRIC ACID
AMMONIUM BIFLUORIDE

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

SECTION 3. Composition/information on ingredients

3.1. Substances

Information not relevant

3.2. Mixtures

Contains:

Identification **x = Conc. %** **Classification 1272/2008 (CLP)**

NITRIC ACID

CAS 7697-37-2 $13,75 \leq x < 20$ **Ox. Liq. 3 H272, Met. Corr. 1 H290, Acute Tox. 3 H331, Skin Corr. 1A H314**
EC 231-714-2
INDEX 007-004-00-1
Reg. no. 01-2119487297-23-0029

Hydrofluoric acid

CAS 7664-39-3 $7 \leq x < 9,5$ **Acute Tox. 1 H310, Acute Tox. 2 H300, Acute Tox. 2 H330, Skin Corr. 1A H314, Note B**
EC 231-634-8
INDEX 009-003-00-1
Reg. no. 01-2119458860-33-0011

AMMONIUM BIFLUORIDE

CAS 1341-49-7 $1 \leq x < 5$ **Acute Tox. 3 H301, Skin Corr. 1B H314**
EC 215-676-4
INDEX 009-009-00-4
Reg. no. 01-2119489180-38-XXXX

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

SECTION 4. First aid measures ... />>

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Skin Contact. Rub immediately with a calcium gluconate gel or a solution of calcium gluconate.

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide and chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water.

Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

If large quantities of the product are involved in a fire, they can make it considerably worse. Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

In the case of fire, use jets of water to cool the containers to prevent the risk of explosions (product decomposition and excess pressure) and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Remove all containers containing the product from the fire, if it is safe to do so.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. If the product is flammable, use explosion-proof equipment. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Utilizzare i dispositivi di protezione individuali (d.p.i.), indicati alla Sezione 8 della presente scheda, anche durante la movimentazione dei colli.

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

Mantenere sempre i contenitori in posizione eretta.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

EU OEL EU Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 91/322/EEC.
 TLV-ACGIH ACGIH 2016

NITRIC ACID

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV-ACGIH			2		4

Hydrofluoric acid

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,9	mg/l
Normal value in marine water	0,9	mg/l
Normal value for fresh water sediment	0,766	mg/kg/d
Normal value for water, intermittent release	0,9	mg/l
Normal value of STP microorganisms	51	mg/l
Normal value for the terrestrial compartment	11	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers		Effects on workers					
	Acute local	Acute systemic	Chronic local	Chronic systemic	Chronic local	Acute local	Acute systemic	Chronic systemic
Oral	0,01	VND						
	mg/kg bw/d							
Inhalation	1,25	0,03	0,2	0,03	2,5	2,5	1,5	1,5
	mg/m3	mg/m3	mg/m3	mg/m3	mg/m3	mg/m3	mg/m3	mg/m3

SECTION 8. Exposure controls/personal protection ... />>

AMMONIUM BIFLUORIDE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min	
		mg/m ³	ppm	mg/m ³	ppm
OEL	EU	2,5			
TLV-ACGIH		2,5			

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category III professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

In the presence of risks of exposure to splashes or squirts during work, adequate mouth, nose and eye protection should be used to prevent accidental absorption.

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	gelatinous liquid
Colour	transparent
Odour	strong
Odour threshold	Not available
pH	1
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	Not available
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower flammability limit	Not available

SECTION 9. Physical and chemical properties ... / >>

Upper inflammability limit	Not available
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	1,35 Kg/l
Solubility	soluble in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Explosive properties	not applicable
Oxidising properties	not applicable

9.2. Other information

VOC (Directive 2010/75/EC) :	0
VOC (volatile carbon) :	0

SECTION 10. Stability and reactivity

10.1. Reactivity

AMMONIUM BIFLUORIDE
Decomposes at temperatures above 230°C/446°F.

10.2. Chemical stability

Information not available

10.3. Possibility of hazardous reactions

The product may react violently with water.

AMMONIUM BIFLUORIDE
Risk of explosion on contact with: chlorine trifluoride, bromine trifluoride. May react dangerously with: acids.

10.4. Conditions to avoid

Avoid overheating. Prevent moisture or water from penetrating inside the containers.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

AMMONIUM BIFLUORIDE
May develop: fluorine, hydrogen fluoride, ammonia, nitrogen gas.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

SECTION 11. Toxicological information ... / >>

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

LC50 (Inhalation) of the mixture:	3,81 mg/l
LD50 (Oral) of the mixture:	52 mg/kg
LD50 (Dermal) of the mixture:	53 mg/kg

Hydrofluoric acid LC50 (Inhalation)	> 1310 ppm/1h
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AMMONIUM BIFLUORIDE LD50 (Oral)	130 mg/kg Rat
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NITRIC ACID LC50 (Inhalation)	> 2,65 mg/l/4h
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SKIN CORROSION / IRRITATION

Corrosive for the skin

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

SECTION 11. Toxicological information ... / >>

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

Hydrofluoric acid	
LC50 - for Fish	51 mg/l/96h fish
Chronic NOEC for Fish	4 mg/l 21 d
Chronic NOEC for Crustacea	3,7 mg/l 21 d
Chronic NOEC for Algae / Aquatic Plants	50 mg/l 21 d

12.2. Persistence and degradability

Hydrofluoric acid
Rapidly degradable

AMMONIUM BIFLUORIDE	
Solubility in water	> 10000 mg/l
Degradability: information not available	

12.3. Bioaccumulative potential

AMMONIUM BIFLUORIDE	
BCF	0,5

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

Always keep the containers in an upright position and with the two arrows, where present, facing upwards.

14.1. UN number

ADR / RID, IMDG, IATA: 2922

14.2. UN proper shipping name

ADR / RID: CORROSIVE LIQUID, TOXIC, N.O.S.(NITRIC ACID; HYDROFLUORIC ACID)
IMDG: CORROSIVE LIQUID, TOXIC, N.O.S.(NITRIC ACID; HYDROFLUORIC ACID)
IATA: CORROSIVE LIQUID, TOXIC, N.O.S.(NITRIC ACID; HYDROFLUORIC ACID)

14.3. Transport hazard class(es)

ADR / RID: Class: 8 Label: 8 (6.1)



IMDG: Class: 8 Label: 8 (6.1)



IATA: Class: 8 Label: 8 (6.1)



14.4. Packing group

ADR / RID, IMDG, IATA: II

14.5. Environmental hazards

ADR / RID: NO
IMDG: NO
IATA: NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 86	Limited Quantities: 1 L	Tunnel restriction code: (E)
	Special Provision: -		
IMDG:	EMS: F-A, S-B	Limited Quantities: 1 L	
IATA:	Cargo:	Maximum quantity: 30 L	Packaging instructions: 855
	Pass.:	Maximum quantity: 1 L	Packaging instructions: 851
	Special Instructions:	A3, A803	

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC: H2

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

SECTION 15. Regulatory information ... / >>

Point 3

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Ox. Liq. 3	Oxidising liquid, category 3
Met. Corr. 1	Substance or mixture corrosive to metals, category 1
Acute Tox. 1	Acute toxicity, category 1
Acute Tox. 2	Acute toxicity, category 2
Acute Tox. 3	Acute toxicity, category 3
Skin Corr. 1A	Skin corrosion, category 1A
Skin Corr. 1B	Skin corrosion, category 1B
Skin Corr. 1	Skin corrosion, category 1
Eye Dam. 1	Serious eye damage, category 1
H272	May intensify fire; oxidiser.
H290	May be corrosive to metals.
H310	Fatal in contact with skin.
H300	Fatal if swallowed.
H310	Fatal in contact with skin.
H330	Fatal if inhaled.
H301	Toxic if swallowed.
H301+H331	Toxic if swallowed or if inhaled.
H331	Toxic if inhaled.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATADGR: International Air Transport Association Dangerous Goods Regulation

SECTION 16. Other information ... />>

- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EU) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
4. Regulation (EU) 2015/830 of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

02 / 03 / 04 / 08 / 09 / 10 / 11 / 12 / 16.

Changed TLVs in section 8.1 for following countries:

,